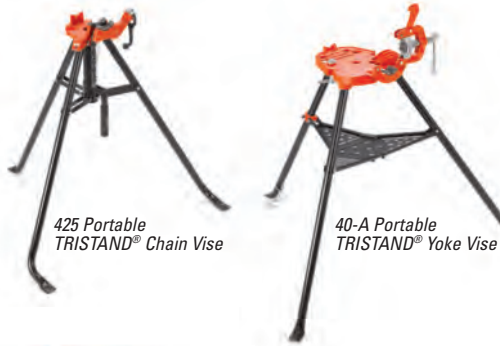


## Pipe Vises & Supports

- Wide selection of pipe accessories designed to work as one.
- Rugged construction for years of dependable service.

Pipe Vises & Supports	No. of Models	Pipe Capacity (in.)	Height Adj. (in.)	Page
<b>Vises</b>				
Portable TRISTAND®	4	1/8 - 12	—	2.2
Stand Chain	1	1/8 - 5	—	2.2
Bench Chain	9	1/8 - 5	—	2.2
Bench Yoke	4	1/8 - 6	—	2.3
Portable Chain & Yoke	2	1/8 - 5	—	2.3
Pipe Welding	4	1/2 - 8	—	2.3
<b>Pipe Stands</b>				
V-Head	3	12	20 - 51	2.4
Roller Head	2	12	24 - 55	2.4
Conveyor Head	1	12	30 - 46	2.4
Ball Transfer	1	12	—	2.4
Adjustable	3	12	23 - 42	2.5
Adjustable Roller Stand	1	36	—	2.5
Large Diameter Stand	1	24	16 - 31	2.5

## Pipe Vises



425 Portable  
TRISTAND® Chain Vise

40-A Portable  
TRISTAND® Yoke Vise



460-6 Portable  
TRISTAND® Chain Vise

460-12 Portable  
TRISTAND® Chain Vise

### Portable TRISTAND® Vises

Each TRISTAND pipe vise features integral folding legs for easy transport and setup, tool hangers and a base which overhangs the front legs for clear tool swing.

- Model 425 features "quick grab", self-locking latch and carrying handle for ease of transport.
- Model 40-A integrates a yoke style vise into the base and a rugged tool tray.
- Model 460-6 - optimized base layout to maximize working area, convenient lug to clamp the weld ground, rugged leg chain for the tough demands and a durable tool tray.
- Model 460-12 - all the features of the 460-6 but a capacity of 12" and an adjustable rear leg.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40130	40-A	Portable TRISTAND® Yoke Vise	1/8 - 2 1/2	3 - 60	48 1/2	22.0	1
16703	425	Portable TRISTAND® Chain Vise	1/8 - 2 1/2	3 - 60	32	14.5	1
36273	460-6	Portable TRISTAND® Chain Vise	1/8 - 6	3 - 150	42 3/4	19.4	1
36278	460-12	Portable TRISTAND® Chain Vise*	1/8 - 12	3 - 300	60 3/4	27.6	1

\*Jaw for Plastic Pipe, Catalog No. 41280 available; order separately



Top Screw Stand  
Chain Vise

### Stand Chain Vise

- Handy, portable stand chain vise.
- Sturdy cast-iron frame.
- Equipped with pipe rest, pipe bender, and tool tray. 1 1/4" pipe for legs and connecting pipe not furnished.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40165	560	Top Screw Stand Chain Vise	1/8 - 5	3 - 125	25 3/4	11.7	1



Top Screw Bench  
Chain Vise

### Bench Chain Vises

- Crank handle is anchored to base.
- Rugged cast-iron base has handy pipe rest and bender. Capacities of 1/8" through 8".
- Two models available for plastic pipe. Toothless jaws are neoprene-coated to prevent scoring of pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40185	BC210	Top Screw Bench Chain Vise	1/8 - 2 1/2	3 - 60	7 3/4	3.5	1
40195	BC410	Top Screw Bench Chain Vise	1/8 - 4	3 - 100	14 3/4	6.7	1
40190	BC210P	Top Screw Bench Chain Vise*	1/2 - 2 7/8	15 - 70	7 3/4	3.5	1
40200	BC410P	Top Screw Bench Chain Vise*	1/2 - 4 1/2	15 - 110	15	6.8	1
40205	BC510	Top Screw Bench Chain Vise	1/8 - 5	6 - 125	14 3/4	6.7	1
40210	BC610	Top Screw Bench Chain Vise	1/4 - 6	8 - 150	24 1/2	11.1	1
40215	BC810	Top Screw Bench Chain Vise	1/2 - 8	15 - 200	37 1/4	16.9	1
40175	BC2A	Bottom Screw Bench Chain Vise	1/8 - 2	6 - 50	6	2.7	1
40180	BC4A	Bottom Screw Bench Chain Vise	1/8 - 4	6 - 100	13 1/4	6.0	1

\*For Plastic Pipe and Tube



Bench Yoke Vise

## Bench Yoke Vises

- Yoke and base made of strong, dependable iron. Hardened alloy steel jaws and convenient pipe rest and bender included.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40080	21	Bench Yoke Vise	1/8 - 2	3 - 50	8 <sup>3</sup> / <sub>4</sub>	4.0	1
40090	23	Bench Yoke Vise	1/8 - 3	3 - 80	19 <sup>3</sup> / <sub>4</sub>	9.0	1
40100	25	Bench Yoke Vise	1/8 - 4	3 - 100	27 <sup>3</sup> / <sub>4</sub>	12.6	1
40110	27	Bench Yoke Vise	1/8 - 6	3 - 150	65	29.6	1



Portable Yoke Vise



Top Screw Post Chain Vise

## Portable Chain and Yoke Vises

- Light, strong, portable post chain vise fits any shape or kind of post.
- Model 640 features a tray for oil can, plus a handy pipe bender.
- Portable yoke vise easily attaches to plank, workbench or post.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40125	39	Portable Kit Yoke Vise	1/8 - 2 1/2	3 - 60	15 1/2	7.0	1
40170	640	Top Screw Post Chain Vise	1/8 - 5	3 - 124	23 1/2	10.7	1



Straight Pipe Welding Vise



Angle Pipe Welding Vise



Elbow Pipe Welding Vise



Flange Pipe Welding Vise

## Pipe Welding Vises

- Made of durable performance-proven material and designed to resist strain, heat and warpage during tacking.
- Machined swivel nuts and pins, together with special chain screws, give smooth and trouble-free assembling of the vise onto pipe.

Catalog No.	Model No.	Description	Pipe Capacity		Weight		Std. Pack
			in.	mm	lb.	kg	
40220	461	Straight Pipe Welding Vise	1/2 - 8	15 - 200	15 1/2	7.0	1
40225	462	Angle Pipe Welding Vise	1/2 - 12	15 - 300	18 <sup>3</sup> / <sub>8</sub>	8.4	1
40230	463	Elbow Pipe Welding Vise	2 1/2 - 8	65 - 200	14	6.4	1
40235	464	Flange Pipe Welding Vise	2 1/2 - 8	65 - 200	17 1/4	7.8	1

## Pipe Stands



### V Head Pipe Stands

- Locking ring allows for quick vertical height adjustments.
- The legs fold on the new VF-99 Folding Pipe Stand (Cat No 22168) making it easy to transport and requiring 70% less area to store!

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56657	VJ-98	V Head Low Pipe Stand	20 - 38	51 - 96	12	300	2,500	1,134	21	9.5
56662	VJ-99	V Head High Pipe Stand	28 - 53	7 - 3	12	300	2,500	1,134	23	10.4
22168	VF-99	V Head High Folding Pipe Stand	28 - 51	71 - 132	12	300	2,500	1,134	24	10.9



RJ-99 Roller Head High Pipe Stand

### Roller Head Pipe Stands

- Rollers center pipe and allow rotation.
- Locking ring allows for quick vertical height adjustments.
- Ideal for use with threading machines, roll grooving, or other pipe working applications.

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56667	RJ-98	Roller Head Low Pipe Stand	24 - 42	61 - 107	12	300	1,000	454	24	10.9
56672	RJ-99	Roller Head High Pipe Stand	32 - 55	81 - 142	12	300	1,000	454	27	12.3



CJ99 Conveyor Head Pipe Stand

### Conveyor Head Pipe Stands

- Conveyor head allows the pipe to move back and forth for moving material on the jobsite or loading into a threading machine.
- Locking ring allows for quick vertical height adjustments.
- Ideal for use with threading machines, roll grooving, or other pipe working applications.

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
56682	CJ-99	Conveyor Head High Stand	30 - 46	76 - 117	12	300	1,000	454	19	8.6



Ball Transfer Head

### Ball Transfer Head

- Ball head allows pipe to slide and rotate easily.
- Fits easily onto V Head Pipe Stands (VJ-98, VJ-99, VF-99).
- Ideal for use with threading machines, roll grooving, or other pipe working applications.

Catalog No.	Model No.	Description	Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	mm	lb.	kg	lb.	kg
37997	BTH-9	Ball Transfer Head for VJ Stand*	12	300	1,000	454	5	2.3

\*Pipe Stand Sold Separately

## Adjustable Pipe Supports

Ideal for use with threading machines, roll grooving, or other pipe working applications.



46 Adjustable Pipe Support



92 Adjustable Pipe Support



965 Support Stand for Groovers

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
42505	46	Adjustable Pipe Support	23 - 33	58 - 84	6	150	2,500	1,134	23	10.4
42510	92	Adjustable Pipe Support	32 - 41	81 - 104	6	150	2,500	1,134	28	12.7
83380	965	Support Stand for Groovers	26 - 42	66 - 107	12	300	2,500	1,134	29	13.2



AR99 Adjustable Stand with Steel Rollers

## Adjustable Stand with Steel Rollers

- Feedscrew quickly adjusts sizes and keeps pipe centered on stand.
- Rollers can be locked to prohibit rotation.
- Ideal for use with threading machines, roll grooving, or other pipe working applications.

Catalog No.	Model No.	Description	Height		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
64642	AR99	Ad. Roller Stand w/Steel Wheels	34	86	36	900	2,500	1,134	30	13.6



RJ624 Large Diameter Pipe Stand

## Large Diameter Pipe Stand

- Holds 6"-24" (15-61 cm) diameter pipe and up to 4,500 lbs (2,041 kg).
- Heavy duty rollers allow the pipe to turn freely for welding and roll grooving applications.
- Height adjustable.

Catalog No.	Model No.	Description	Height Adjustment Low-High		Max. Pipe Capacity		Max. Weight Capacity		Weight	
			in.	cm	in.	mm	lb.	kg	lb.	kg
96372	RJ624	Large Diameter Pipe Stand	16 - 31	41 - 79	24	610	4,500	2,041	167	75.7