

Manual Ratchet Threaders

All matched Threader/Sets include Die Heads, Ratchet Assembly, Ratchet Handle and Alloy Dies. All Threader Sets use same 12-R Dies in Die Head.

Exposed Ratchet Threader Sets

- Model 00-R: Capacity $\frac{1}{8}$ " - 1" without carrying case.
- Model 12-R: Capacity $\frac{1}{8}$ " - 2" with carrying case.



Catalog No.	Model No.	Description	Die Heads Include		Weight	
			in.	mm	lb.	kg
36345	00-R	NPT	$\frac{1}{2}$ - 1	12 - 25	10	4.5
36355	00-R	NPT	$\frac{3}{8}$ - 1	10 - 25	11 $\frac{1}{4}$	5.1
36375	00-R	NPT	$\frac{1}{8}$ - 1	3 - 25	13 $\frac{3}{4}$	6.2
36480	12-R	NPT	$\frac{1}{2}$ - 1 $\frac{1}{4}$	12 - 32	23 $\frac{3}{4}$	10.8
36475	12-R	NPT	$\frac{1}{2}$ - 2	12 - 50	34 $\frac{3}{4}$	15.8
36505	12-R	NPT	$\frac{1}{8}$ - 2	3 - 50	45 $\frac{1}{2}$	20.7
55207	12-R*	NPT	$\frac{1}{2}$ - 2	12 - 50	35 $\frac{1}{2}$	16.1
36380	00-R	NPSM	$\frac{1}{2}$ - 1	12 - 25	10	4.5
36510	12-R	NPSM	$\frac{1}{2}$ - 2	12 - 50	34 $\frac{3}{4}$	15.8
65175	00-R	BSPT	$\frac{1}{2}$ - 1	12 - 25	10	4.5
65255	12-R	BSPT	$\frac{1}{2}$ - 2	3 - 50	34 $\frac{3}{4}$	15.8
65285	12-R	BSPT	$\frac{1}{8}$ - 2	3 - 50	45 $\frac{1}{2}$	20.7

*For plastic-coated pipe



Model 11-R

Enclosed Ratchet Threader Set

- No 11-R capacity: $\frac{1}{8}$ " - 1 $\frac{1}{4}$ ".

Catalog No.	Model No.	Description	Die Heads Include		Weight	
			in.	mm	lb.	kg
36390	11-R	NPT	$\frac{1}{2}$ - 1 $\frac{1}{4}$	12 - 32	16	7.3



Ratchet & Handle Only

- Ratchet knob indicates forward and reverse.
- Die heads snap in from both sides and lock in place.

Catalog No.	Model No.	Description
38540	00-RB & 00-R	Ratchet & Handle Only
37777	11-R	Ratchet & Handle Only
38550	111-R	Ratchet & Handle Only
30118	12-R	Ratchet & Handle Only
38535	0-R	Ratchet & Handle Only



See page 4.12

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Three-Way Pipe Threaders

Each model cuts three thread sizes and uses 12-R ratchet threader dies.

Catalog No.	Model No.	Capacity		Dies Used	Weight	
		in.	mm		lb.	kg
36540	31-A NPT	1/2 - 1	12 - 25	RH Alloy - NPT	10	4.6
36550	31-A NPT	1/2 - 1	12 - 25	RH High Speed - NPT	10	4.6
36555	31-A NPT	1/2 - 1	12 - 25	RH High Speed For Stainless Steel - NPT	10	4.6
65320	31-A BSPT	1/2 - 1	12 - 25	RH Alloy BSPT	10	4.6
36560	31-A NPSM	1/2 - 1	12 - 25	RH Alloy - NPSM	10	4.6



Exposed Ratchet Bolt Threader Sets

- No. 00-RB: Capacity 1/4"-1"
- All matched threader sets include button die heads, ratchet assembly (00-R) and ratchet handle. Button dies can be reversed to thread close to bolt shoulder or head.

Catalog No.	Model No.	Description	No. Die Heads Complete	Thread Type	Capacity Range		Weight	
					in.	mm	lb.	kg
36680	00-RB	Ratchet Bolt Threader	10	UNC	1/4 - 1	6 - 25	20	9.1
36690	00-RB	Ratchet Bolt Threader	10	UNF	1/4 - 1	6 - 25	20	9.1

Carrying Cases

- Helps keep die sets organized.



Catalog No.	Description	Threader Type	Length		Width		Height		Weight	
			in.	mm	in.	mm	in.	mm	lb.	kg
38605	Metal Case	00-R	19 5/8	497	4 9/16	116	3 3/16	81	7 1/2	3.40
38610	Metal Case	00-RB	19 1/8	485	7 1/4	184	3 3/16	81	7 1/2	3.40
38615	Metal Case	111-R	25 5/8	650	4 2 1/32	118	6 7/32	158	7 3/4	3.51
38620	Metal Case	11-R	24 1/8	612	4 2 1/32	118	9 1 1/16	246	7 3/4	3.51
38625	Metal Case (Holds 6 Die Heads)	12-R	25 7/8	657	5	127	6 1/2	165	13	5.90
97375	Metal Case (Holds 9 Die Heads)	12-R	24 3/8	619	5	127	10	254	15	6.80
21218	Plastic Case	11R/12R	25	635	5	127	14	355	6	2.72

Note: Cases contain no die heads