

# 1



## Cements, Primers and Cleaners

Oatey® gives you more than just the strongest solvent welded joint — you get the confidence of the top-selling brands, backed by years of extensive research and leadership in the plumbing industry. That's why Oatey has been the choice of plumbing professionals for more than 100 years. All Oatey, Hercules®, Harvey™ Solvent Cement and Primer Products are UL Greenguard Gold Certified. Selling only Lo-VOC solvent cements, which means they are compliant with South Coast Air Quality Management District (SCAQMD) Rule 1168 and Ozone Transport Commission (OTC) standards. Plus they meet ASTM, NSF and UPC standards for a wide variety of applications, including potable water, DWV (drain, waste and vent), industrial, pool/spa, turf/irrigation, sewer and many more.



## [FEATURED PRODUCTS]

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CEMENTS, PRIMERS AND CLEANERS

## Hot Blue Medium Blue Fast Setting PVC Cement

- Fast Setting formula specifically developed for specialty applications.
- For use in all weather conditions including wet, humid, and cold environments.
- Can be used without primer on pressure systems up to 6" where local codes permit.
- For PVC pipe and fitting applications including potable water, conduit, drain, pressure/non-pressure, duct, DWV, sewer and flexible PVC.



## Orange Lava Hot CPVC Cement

The HOTTEST CPVC cement in the industry!

Orange Lava Hot CPVC Cut-In Cement is perfect for any repair job that requires minimal downtime for existing plumbing systems. With the lowest set-up and cure times in the industry, Orange Lava also has the highest concentration of THF.

- **Fast** – bond strength of up to 250 PSI in just 10 minutes in lab conditions – so fast it eliminates the need for bracing.
- **Hot** – quickly melts pipe surface to weld the joint. Priming step not necessary where local codes permit.
- **Thick** – Orange Lava is two to five times thicker than other “hot” cements, which means you get more cement on the pipe, and less on the floor.



## PVC CEMENTS



#31008 shown



### PVC Heavy Duty Clear Cement

- Heavy-bodied clear cement for use on all schedules and classes PVC pipe and fitting up to 12" diameter with interference fit, up to 18" for non-pressure.
- Thick formula fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30850	4 oz.	PVC Heavy Duty Clear	24
30863	8 oz.	PVC Heavy Duty Clear	24
30876	16 oz.	PVC Heavy Duty Clear	24
308763	16 oz.	PCV Heavy Duty Clear - Display Pack	10
31008	32 oz.	PVC Heavy Duty Clear	12
310083	32 oz.	PVC Heavy Duty Clear - Display Pack	6
31011	Gallon	PVC Heavy Duty Clear - Wide Mouth Can	6



#31105 shown



### PVC Heavy Duty Gray Cement

- Heavy-bodied gray cement for use on all schedules and classes PVC pipe and fitting up to 12" diameter with interference fit, up to 18" for non-pressure.
- Thick formula fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31093	4 oz.	PVC Heavy Duty Gray	24
31094	8 oz.	PVC Heavy Duty Gray	24
31095	16 oz.	PVC Heavy Duty Gray	24
31105	32 oz.	PVC Heavy Duty Gray	12
31118	Gallon	PVC Heavy Duty Gray - Wide Mouth Can	6



#31121 shown



### PVC Heavy Duty Gray Fast Set Cement

- Very heavy-bodied fast setting gray cement for use on all schedules and classes PVC pipe and fittings up to 18" diameter with interference fit.
- Formulated for quick installation of irrigation pipe and fittings.
- Builds up for large diameter installations.
- Fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31121	16 oz.	PVC Heavy Duty Gray Fast Set	24
311213	16 oz.	PVC Heavy Duty Gray Fast Set - Display Pack	10
31122	32 oz.	PVC Heavy Duty Gray Fast Set	12
31123	Gallon	PVC Heavy Duty Gray Fast Set - Wide Mouth Can	6

## PVC CEMENTS



#32263 shown



PW-DWV-SW



### PVC Heavy Duty Medium Set Gray Cement

- Very heavy-bodied medium setting gray cement for use on all schedules and classes PVC pipe and fittings up to 18" diameter with interference fit.
- Formulated for quick installation of irrigation pipe and fittings.
- Builds up for large diameter installations.
- Fills gaps in large diameter pipe and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
32262	16 oz.	PVC Heavy Duty Medium Set Gray	24
32263	32 oz.	PVC Heavy Duty Medium Set Gray	12
32264	Gallon	PVC Heavy Duty Medium Set Gray	6



#30344 shown



PW-DWV-SW



### PVC EP13 Extra Heavy Duty Gray Cement

- EP13 extra heavy-bodied, slow-setting, gray solvent cement for use on all classes and schedules of PVC pipe up to 30".
- Recommended for potable water, pressure pipe, drain, waste and vent systems.
- Builds up for large diameter installation to fill gaps.
- Ideal for fabrication.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Formulated for warm weather application.
- Three year shelf life.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30344	Gallon	PVC EP13 Extra Heavy Duty Gray	4



#31020 shown



PW-DWV-SW



### PVC Medium Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31017	4 oz.	PVC Medium Clear	24
31018	8 oz.	PVC Medium Clear	24
31019	16 oz.	PVC Medium Clear	24
31020	32 oz.	PVC Medium Clear	12
31021	Gallon	PVC Medium Clear	6

# PVC CEMENTS



#3446S shown



## PVC Hot Blue Medium Blue Fast Setting Cement

- Hot Blue is a blue Lo-V.O.C., medium-bodied, fast setting PVC solvent cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Formulated for wet conditions, and/or quick pressurization and fast installation.
- Can be used without primer on pressure systems up to 6" where local codes permit.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
3466S	4 oz.	PVC Hot Blue Medium Blue Fast Setting	24
3456S	8 oz.	PVC Hot Blue Medium Blue Fast Setting	24
3446S	16 oz.	PVC Hot Blue Medium Blue Fast Setting	24
3436S	32 oz.	PVC Hot Blue Medium Blue Fast Setting	12
3424	Gallon	PVC Hot Blue Medium Blue Fast Setting	6



#30884 shown



## PVC Medium Gray Cement

- Medium-bodied gray cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30883	4 oz.	PVC Medium Gray	24
30884	8 oz.	PVC Medium Gray	24
30885	16 oz.	PVC Medium Gray	24
30886	32 oz.	PVC Medium Gray	12
30887	Gallon	PVC Medium Gray	6



#31015 shown



## PVC Regular Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31012	4 oz.	PVC Regular Clear	24
31013	8 oz.	PVC Regular Clear	24
310133	8 oz.	PVC Regular Clear – Display Pack	36
31014	16 oz.	PVC Regular Clear	24
310143	16 oz.	PVC Regular Clear – Display Pack	10
31015	32 oz.	PVC Regular Clear	12
310153	32 oz.	PVC Regular Clear – Display Pack	6
31016	Gallon	PVC Regular Clear	6



## PVC CEMENTS



#31928 shown



### PVC Regular Clear Advanced Cement

- Regular-bodied clear cement for use on PVC pipe and fittings up to 4" for DWV Sch. 40 and up to 2" for Sch. 80.
- Sets up quickly.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31925	4 oz.	PVC Regular Clear Advanced	24
31926	8 oz.	PVC Regular Clear Advanced	24
31927	16 oz.	PVC Regular Clear Advanced	24
31928	32 oz.	PVC Regular Clear Advanced	12
31929	Gallon	PVC Regular Clear Advanced - Wide Mouth Can	6



#32192 shown



### PVC Fusion Single Step Clear Medium Cement

- Medium-bodied, single step, self-priming cement.
- No primer needed on non-pressure DWV applications, where local code permits.
- For use on all schedules and classes of PVC pipe and fittings up to 4" and non-pressure applications up to 6" with interference fit.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, SCAQMD 1168/316A or BAAQMD Method 40.

Product No.	Size	Description	Ctn. Qty.
32192	10 oz.	PVC Fusion Single Step Clear Medium	18

## SPECIALTY SOLVENT CEMENTS



#32163 shown



### PVC Blue Lava Hot Medium Blue Cement

- Extremely fast setting thick formula clings to pipe in wet and underwater applications.
- Preferred formula for emergency, repair, and cut in work.
- Medium-bodied blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- No primer needed where local code permits.
- Recommended for potable water, sewer, and DWV applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
32160	4 oz.	PVC Blue Lava Hot Medium Blue	24
32161	8 oz.	PVC Blue Lava Hot Medium Blue	24
32162	16 oz.	PVC Blue Lava Hot Medium Blue	24
32163	32 oz.	PVC Blue Lava Hot Medium Blue	12
32164	Gallon	PVC Blue Lava Hot Medium Blue	6



#32168 shown



## CPVC Orange Lava Hot Cut-In Cement

- Very fast setting "Hot" cement, 25-50% faster than other CPVC cements.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM F493, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
32166	8 oz.	CPVC Orange Lava Cut-In	24
32167	16 oz.	CPVC Orange Lava Cut-In	24
32168	32 oz.	CPVC Orange Lava Cut-In	12



#30894 shown



## PVC Rain-R-Shine® Blue Cement

- Fast setting solvent cement formulated for quick pressurization in plumbing, irrigation and DWV applications.
- Formulated to provide a longer working time in hot conditions.
- Medium-bodied blue cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- No primer needed where local code permits.
- Recommended for potable water, sewer, and DWV applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30890	4 oz.	PVC Rain-R-Shine® Blue	24
30891	8 oz.	PVC Rain-R-Shine® Blue	24
308913	8 oz.	PVC Rain-R-Shine® Blue – Display Pack	36
30893	16 oz.	PVC Rain-R-Shine® Blue	24
308933	16 oz.	PVC Rain-R-Shine® Blue – Display Pack	10
30894	32 oz.	PVC Rain-R-Shine® Blue	12
30895	Gallon	PVC Rain-R-Shine® Blue – Wide Mouth Can	6



#31132 shown



## PVC All Weather Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Recommended application temperature -15°F to 110°F / -26°C to 43°C.
- Recommended for use on potable water, drain, waste, and vent systems.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
31132	16 oz.	PVC All Weather Clear	24
31133	32 oz.	PVC All Weather Clear	12
31135	Gallon	PVC All Weather Clear – Wide Mouth Can	6

## SPECIALTY SOLVENT CEMENTS



#30879 shown

**PVC Flexible Clear Cement**

- Medium-bodied clear cement for use on flexible PVC pipe and rigid fittings up to 6" diameter with interference fit.
- Formulated to withstand pressures and vibrations commonly associated with spa and swimming pool installations.
- Meets manufacturer's rated line pressure for flexible PVC pipe.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30875	4 oz.	PVC Flexible Clear	12
30879	32 oz.	PVC Flexible Clear	12



#30900 shown

**ABS to PVC Transition Green Cement**

- Medium-bodied green cement for use in joining ABS to PVC in non-pressure transition joints up to 6" diameter.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D3138, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30900	4 oz.	ABS To PVC Transition Green	24
309003	4 oz.	ABS To PVC Transition Green – Display Pack	12
30925	16 oz.	ABS To PVC Transition Green	6
30926	32 oz.	ABS To PVC Transition Green	12



#30847 shown

**All Purpose Cement**

- Medium-bodied milky-clear cement for use on all schedules and classes of ABS, PVC and CPVC pipe and fittings up to 6" diameter with interference fit.
- Recommended for potable water, conduit and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2564, D2235, F493, California SCAQMD 1168/316A.
- Always check local codes for acceptability of this product.

Product No.	Size	Description	Ctn. Qty.
30818	4 oz.	All Purpose	24
30821	8 oz.	All Purpose	24
308213	8 oz.	All Purpose – Display Pack	36
30834	16 oz.	All Purpose	24
30847	32 oz.	All Purpose	12
30848	Gallon	All Purpose	6



## ABS CEMENTS



#30902 shown



### ABS Medium Black Cement

- Medium-bodied black cement for use on all schedules and classes of ABS pipe and fittings up to 8" diameter with interference fit.
- For all non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30999	4 oz.	ABS Medium Black	24
309993	4 oz.	ABS Medium Black – Display Pack	48
30889	8 oz.	ABS Medium Black	24
308893	8 oz.	ABS Medium Black – Display Pack	36
30892	16 oz.	ABS Medium Black	24
308923	16 oz.	ABS Medium Black – Display Pack	10
30902	32 oz.	ABS Medium Black	12
309023	32 oz.	ABS Medium Black – Display Pack	6
30915	Gallon	ABS Medium Black	6



#30923 shown



### ABS Special Milky Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of ABS pipe and fittings up to 8" diameter with interference fit.
- Fast curing for all non-pressure applications.
- Formulated to eliminate the clean-up problems associated with black ABS cements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30922	16 oz.	ABS Special Milky Clear	24
30923	32 oz.	ABS Special Milky Clear	12
30924	Gallon	ABS Special Milky Clear	6



#30919 shown



### ABS Extra Special Black Cement

- Medium-bodied black cement for use on all schedules and classes of ABS pipe and fittings up to 8" diameter with interference fit.
- Formulated especially for the hot, arid climates in the Western states.
- For all non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30916	4 oz.	ABS Extra Special Black	24
30917	8 oz.	ABS Extra Special Black	24
30918	16 oz.	ABS Extra Special Black	24
30919	32 oz.	ABS Extra Special Black	12
30920	Gallon	ABS Extra Special Black	6

## CPVC CEMENTS



#31913 shown



PW-DWV-SW



### CPVC All Weather FlowGuard Gold®\* 1-Step Yellow Cement

- For copper tube size (CTS) CPVC hot and cold potable water pipe and fittings up to 2" diameter interference fit.
- For cold water systems and hot water systems up to 200°F / 93°C.
- May be used without primer where local codes permit.
- Recommended application temperature 0°F to 110°F / -18°C to 43°C.
- Meets ASTM F493, California SCAQMD 1168/316A.

\*FlowGuard Gold is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31910	4 oz.	CPVC Flowguard Gold® 1-Step Yellow	24
31911	8 oz.	CPVC Flowguard Gold® 1-Step Yellow	24
31912	16 oz.	CPVC Flowguard Gold® 1-Step Yellow	24
31913	32 oz.	CPVC Flowguard Gold® 1-Step Yellow	12
31914	Gallon	CPVC Flowguard Gold® 1-Step Yellow	6



#31919 shown



PW-DWV-SW



### CPVC All Weather 1-Step FlowGuard Gold®\* With Ultraviolet Indicator

- For copper tube size (CTS) CPVC hot and cold potable water pipe and fittings up to 2" diameter interference fit.
- For cold water systems and hot water systems up to 200°F / 93°C.
- CPVC FlowGuard Gold® with UltraViolet Indicator is specially formulated to allow for quick and easy inspection of dry fit joints using any ultraviolet light source.
- When solvent cement is applied properly, the yellow formula will glow BLUE under ultraviolet light.
- May be used without primer where local codes permit.
- Recommended application temperature 0°F to 110°F / -18°C to 43°C.
- Meets ASTM F493, California SCAQMD 1168/316A.

\*FlowGuard Gold is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31917	8 oz.	CPVC 1-Step Flowguard Gold® with UV Indicator	24
31918	16 oz.	CPVC 1-Step Flowguard Gold® with UV Indicator	24
31919	32 oz.	CPVC 1-Step Flowguard Gold® with UV Indicator	12



#31129 shown



PW-DWV-SW



### CPVC Medium Orange Cement

- Medium-bodied orange cement for use on all schedules and classes of CPVC pipe and fittings up to 6" diameter with interference fit.
- For Residential and Commercial hot and cold water systems up to 200°F / 93°C.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Approved for Corzan® CPVC Piping Systems.
- Meets ASTM F493 and ASTM D2846, California SCAQMD 1168/316A.

\*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31128	4 oz.	CPVC Medium Orange	24
31129	8 oz.	CPVC Medium Orange	24
31130	16 oz.	CPVC Medium Orange	24
31131	32 oz.	CPVC Medium Orange	12
31127	Gallon	CPVC Medium Orange	6

## CPVC CEMENTS



#31083 shown



### CPVC Heavy Duty Orange Solvent Cement

- Heavy-bodied orange cement for use on all schedules and classes of CPVC pipe and fittings up to 12" diameter with interference fit.
- For Commercial hot and cold water systems up to 200°F / 93°C.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Approved for Corzan® CPVC Piping Systems.
- Meets ASTM F493 and ASTM D2846, California SCAQMD 1168/316A.

\*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31082	16 oz.	CPVC Heavy Duty Orange	24
31083	32 oz.	CPVC Heavy Duty Orange	12
31084	Gallon	CPVC Heavy Duty Orange – Wide Mouth Can	6



#31037 shown



### CPVC Heavy Duty Gray Cement

- Heavy-bodied gray cement for use on all schedules and classes of CPVC pipe and fittings up to 12" diameter with interference fit.
- For Commercial hot and cold water systems up to 200°F / 93°C.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Approved for Corzan® CPVC Piping Systems.
- Meets ASTM F493 and ASTM D2846, California SCAQMD 1168/316A.

\*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
31036	16 oz.	CPVC Heavy Duty Gray	24
31037	32 oz.	CPVC Heavy Duty Gray	12



#30328 shown



### PVC/CPVC EP42 Heavy Duty Gray Industrial Cement

- Heavy-bodied industrial gray solvent cement specifically designed for use on CPVC piping systems requiring chemical resistance to caustics including hypochlorite, mineral acids and aqueous salt solutions.
- For Schedules 40 and 80 PVC up to 12" diameter, as well as other classes and schedules with interference fit.
- Resistant to caustics and hypochlorites up to 15 percent solution. Refer to EP 42 Chemical Resistance Chart for compatibility prior to using with chemical solutions.
- For use with all PVC and CPVC materials including Corzan® Industrial Piping Systems.
- Ultra violet indicator allows for quick and easy inspection of dry fit joints with any UV light source.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Complies with various environmental requirements and SCAQMD Rule 1168/316A or BAAQMD Method 40 for VOC.
- Two year shelf life.
- Meets ASTM F493. Approved for Corzan® CPVC Piping Systems.

\*Corzan is a registered trademark of The Lubrizol Corporation.

Product No.	Size	Description	Ctn. Qty.
30328	16 oz.	CPVC EP42 Heavy Duty Gray Industrial	24
30329	32 oz.	CPVC EP42 Heavy Duty Gray Industrial	12
30330	Gallon	CPVC EP42 Heavy Duty Gray Industrial	6

## CPVC CEMENTS



#30331 shown



PW-DWV-SW



### CPVC EP42 Heavy Duty Orange Industrial Cement

- Heavy-bodied orange solvent cement specifically designed for use on CPVC piping systems requiring chemical resistance to caustics including hypochlorite, mineral acids and aqueous salt solutions.
- For Schedules 40 and 80 CPVC up to 12" diameter, as well as other classes and schedules with interference fit.
- Resistant to caustics and hypochlorites up to 15 percent solution. Refer to EP 42 Chemical Resistance Chart for compatibility prior to using with chemical solutions.
- For use with all PVC and CPVC materials including Corzan Industrial Piping Systems.
- Ultra violet indicator allows for quick and easy inspection of dry fit joints with any UV light source.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Complies with various environmental requirements and SCAQMD Rule 1168/316A or BAAQMD Method 40 for VOC.
- Two year shelf life.
- Meets ASTM F493.

Product No.	Size	Description	Ctn. Qty.
30331	16 oz.	CPVC EP42 Heavy Duty Orange Industrial	24
30332	32 oz.	CPVC EP42 Heavy Duty Orange Industrial	12

## PRIMERS & CLEANERS



#30770 shown



PW-DWV-SW



### Industrial Grade Purple Primer – NSF Listed

- Very aggressive purple-tinted primer for use on CPVC pipe and fittings.
- Recommended for commercial and large diameter thermoplastic piping systems, specifically CPVC Sch. 40 / 80.
- Ideal for use in cold weather applications.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- For use in areas where plumbing code calls for verification that a primer has been used.
- NSF and IAPMO Listed.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
30770	16 oz.	Purple Primer – Industrial Grade	24
30771	32 oz.	Purple Primer – Industrial Grade	12
30772	Gallon	Purple Primer – Industrial Grade	6



#30774 shown



PW-DWV-SW



### Industrial Grade Clear Primer – NSF Listed

- Very aggressive clear primer for use on PVC and CPVC pipe and fittings.
- Recommended for commercial and large diameter thermoplastic piping systems, specifically CPVC Sch. 40 / 80.
- Ideal for use in cold weather applications.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- NSF Listed.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
30773	16 oz.	Clear Primer – Industrial Grade	24
30774	32 oz.	Clear Primer – Industrial Grade	12
30775	Gallon	Clear Primer – Industrial Grade	6





#30758 shown



PW-DWV-SW



### Purple Primer – NSF Listed

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- For use in areas where plumbing code calls for verification that a primer has been used.
- NSF and IAPMO Listed.
- Meets ASTM F656, California SCAQMD 1171/M24A.

Product No.	Size	Description	Ctn. Qty.
30755	4 oz.	Purple Primer	24
30756	8 oz.	Purple Primer	24
30757	16 oz.	Purple Primer	24
307573	16 oz.	Purple Primer – Display Pack	10
30758	32 oz.	Purple Primer	12
307583	32 oz.	Purple Primer – Display Pack	6
30759	Gallon	Purple Primer – Wide Mouth Can	6



#30753 shown



PW-DWV-SW



### Clear Primer – NSF Listed

- Clear aggressive primer for use on PVC and CPVC pipe and fittings.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- NSF Listed.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
30750	4 oz.	Clear Primer	24
30751	8 oz.	Clear Primer	24
30752	16 oz.	Clear Primer	24
30753	32 oz.	Clear Primer	12
30754	Gallon	Clear Primer	6



#30806 shown



### Purple Primer/Cleaner

- Purple-tinted aggressive cleaner for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Less aggressive than clear and purple primers.
- Removes surface dirt, grease and grime for preparation before solvent cementing.
- Always check local codes for acceptability of this product.

Product No.	Size	Description	Ctn. Qty.
30780	4 oz.	Purple Primer/Cleaner	24
30783	8 oz.	Purple Primer/Cleaner	24
30796	16 oz.	Purple Primer/Cleaner	24
30806	32 oz.	Purple Primer/Cleaner	12
30768	Gallon	Purple Primer/Cleaner	6



## PRIMERS & CLEANERS



#30805 shown



### Clear Cleaner

- Clear Cleaner for ABS, PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- All schedules and all diameters.
- Flows freely and evaporates quickly.
- Fast acting cleaner removes surface dirt, grease and grime.

Product No.	Size	Description	Ctn. Qty.
30779	4 oz.	Cleaner	24
30782	8 oz.	Cleaner	24
30795	16 oz.	Cleaner	24
307953	16 oz.	Cleaner – Display Pack	10
30805	32 oz.	Cleaner	12
30766	Gallon	Cleaner – Wide Mouth Can	6



#30246 shown



PW-DWV-SW



### Handy Packs

- Convenient “Handy Pack” for storage – just add pipe and fittings.
- Contains one can of PVC Cement and one can of NSF Purple Primer.

Product No.	Size	Description	Ctn. Qty.
30246	4 oz.	PVC Regular & NSF Purple Primer	12
302483	8 oz.	PVC Regular & NSF Purple Primer – Display Pack	20

## PVC CEMENTS



#60003 shown



PW-DWV-SW



### PVC - Clear, Medium Body, Medium Set Cement

- Designed to setup quickly with clear finish.
- Medium-bodied with medium set time formulation.
- For use with PVC Schedule 40 and 80 up to 6" diameter interference fit.
- Recommended for potable water, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60003	4 oz.	PVC - Clear - Dauber In Cap	12
60013	8 oz.	PVC - Clear - Dauber In Cap	12
60015	16 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60020	32 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60025	Gallon	PVC - Clear	6

## PVC CEMENTS



#60043 shown



PW-DWV-SW

**PVC - Clear, Regular Body, Medium Set Cement**

- Designed for smooth application with clear finish.
- Regular-bodied with medium set time formulation.
- For use with PVC Schedule 40 and 80 up to 4" diameter interference fit.
- Recommended for potable water, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60043	4 oz.	PVC - Clear - Dauber In Cap	12
60053	8 oz.	PVC - Clear - Dauber In Cap	12
60055	16 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60060	32 oz.	PVC - Clear - Jumbo Dauber In Cap	12



#60120 shown



PW-DWV-SW

**PVC - Clear, Medium Body, Fast Set Cement**

- Designed to setup quickly with clear finish.
- Medium-bodied with fast set time formulation.
- For use with PVC Schedule 40 and 80 up to 6" diameter interference fit.
- Recommended for potable water, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60103	4 oz.	PVC - Clear - Dauber In Cap	24
60113	8 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60115	16 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60120	32 oz.	PVC - Clear - Jumbo Dauber In Cap	12



#60148 shown



PW-DWV-SW

**Below Zero PVC - Clear, Regular Body, Fast Set Cement**

- Below Zero PVC is formulated for use down to -10°F (-23°C) with clear finish.
- Regular-bodied with fast set time.
- For use with PVC Schedule 40 and 80 up to 6" diameter.
- Recommended for potable water, pressure pipe, conduit, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60142	8 oz.	Below Zero PVC - Clear - Dauber In Cap	24
60145	16 oz.	Below Zero PVC - Clear - Jumbo Dauber In Cap	12
60148	32 oz.	Below Zero PVC - Clear - Jumbo Dauber In Cap	12

## PVC CEMENTS



#60165 shown

**PVC - Clear, Heavy Body, Slow Set Cement**

- Thick formulation with good working time and wide pipe size working range.
- Heavy-bodied with slow set and clear finish.
- For use with PVC Schedule 40 and 80, up to 15" diameter interference fit.
- Recommended for potable water, pressure pipe, conduit, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60155	8 oz.	PVC - Clear - Dauber In Cap	24
60160	16 oz.	PVC - Clear - Jumbo Dauber In Cap	12
60165	32 oz.	PVC - Clear - Jumbo Dauber In Cap	12



#60220 shown

**PVC - Gray, Heavy Body, Slow Set Cement**

- Thick formulation with good working time and wide pipe size working range.
- Heavy-bodied with slow set and gray finish.
- For use with PVC Schedule 40 and 80, up to 15" diameter interference fit.
- Recommended for potable water, pressure pipe, conduit, DWV and SW pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60210	8 oz.	PVC - Gray - Dauber In Cap	24
60215	16 oz.	PVC - Gray - Jumbo Dauber In Cap	12
60220	32 oz.	PVC - Gray - Jumbo Dauber In Cap	12
60225	Gallon	PVC - Gray	6



#60260 shown

**Wet Set PVC - Aqua Blue, Medium Body, Fast Set Cement**

- Hot formulation ideal for use in very wet or where quick pressurization is required.
- Medium-bodied with fast set and aqua blue finish.
- For use with PVC Schedule 40 and 80, up to 8" diameter interference fit.
- Recommended for irrigation, pool, potable water, pressure pipe, and DWV pipe applications.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60253	8 oz.	Wet Set PVC - Aqua Blue - Dauber In Cap	12
60255	16 oz.	Wet Set PVC - Aqua Blue - Jumbo Dauber In Cap	12
60260	32 oz.	Wet Set PVC - Aqua Blue - Jumbo Dauber In Cap	12



## CPVC CEMENTS



#60320 shown

**CPVC Orange, Medium Body, Fast Set Cement**

- Approved for hot and cold water systems up to 200°F (93°C).
- Medium-bodied with fast set time formulation and orange finish.
- For use with CPVC Schedule 40 and 80 up to 6" diameter interference fit.
- Recommended for potable water, DWV and SW pipe applications.
- Meets ASTM F493 and D2846, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60303	4 oz.	CPVC Orange - Dauber In Cap	12
60313	8 oz.	CPVC Orange - Dauber In Cap	12
60315	16 oz.	CPVC Orange - Jumbo Dauber In Cap	12
60320	32 oz.	CPVC Orange - Jumbo Dauber In Cap	12

## PRIMERS &amp; CLEANERS



#60420 shown

**PVC/CPVC Primer - Purple**

- Softens, cleans and prepares surface of PVC and CPVC pipe and fittings for cement.
- For use with all PVC and CPVC class and schedules.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
60403	4 oz.	Primer - Purple - Dauber In Cap	12
60413	8 oz.	Primer - Purple - Dauber In Cap	12
60415	16 oz.	Primer - Purple - Jumbo Dauber In Cap	12
60420	32 oz.	Primer - Purple - Jumbo Dauber In Cap	12
60425	Gallon	Primer - Purple	6



#60490 shown

**PVC Primer - Purple**

- Softens, cleans and prepares surface of PVC pipe and fittings for cement.
- For use with all PVC class and schedules.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
60473	4 oz.	PVC Primer - Purple - Dauber In Cap	12
60483	8 oz.	PVC Primer - Purple - Dauber In Cap	12
60490	32 oz.	PVC Primer - Purple - Jumbo Dauber In Cap	12
60495	Gallon	PVC Primer - Purple	6

## PRIMERS &amp; CLEANERS



#60465 shown

**PVC Primer - Clear**

- Softens, cleans and prepares surface of PVC pipe and fittings for cement.
- Clear finish.
- For use with all PVC class and schedules.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
60453	4 oz.	PVC Primer - Clear - Dauber In Cap	12
60458	8 oz.	PVC Primer - Clear - Dauber In Cap	12
60460	16 oz.	PVC Primer - Clear - Jumbo Dauber In Cap	12
60465	32 oz.	PVC Primer - Clear - Jumbo Dauber In Cap	12
60470	Gallon	PVC Primer - Clear	6



#60447 shown

**PVC/CPVC Un-Purple Primer**

- Softens, cleans and prepares surface of PVC and CPVC pipe and fittings for cement.
- Special purple dye appears clear – purple color is visible only under UV light.
- For use with all PVC and CPVC class and schedules.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
60445	16 oz.	PVC/CPVC Un-Purple Primer - Jumbo Dauber In Cap	12
60447	32 oz.	PVC/CPVC Un-Purple Primer - Jumbo Dauber In Cap	12



#60667 shown

**Plastic Pipe and Fittings Cleaner – Clear**

- Fast acting formula removes foreign matter and dirt from ABS, PVC and CPVC pipe and fittings.
- For use with all class and schedules.
- Meets California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
60652	4 oz.	Cleaner - Clear - Dauber In Cap	12
60659	8 oz.	Cleaner - Clear - Dauber In Cap	12
60664	16 oz.	Cleaner - Clear - Jumbo Dauber In Cap	12
60667	32 oz.	Cleaner - Clear - Jumbo Dauber In Cap	12

## ABS CEMENTS



#60520 shown

**ABS - Black, Medium Body, Fast Set Cement**

- ABS cement designed to setup quickly with black finish.
- Medium-bodied with fast set time formulation.
- For use with all classes and schedule of ABS pipe, up to 8" diameter interference fit.
- Recommended for all non-pressure applications.
- Meets ASTM D2235, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
60503	4 oz.	ABS - Black - Dauber In Cap	12
60513	8 oz.	ABS - Black - Dauber In Cap	12
60515	16 oz.	ABS - Black - Jumbo Dauber In Cap	12
60520	32 oz.	ABS - Black - Jumbo Dauber In Cap	12





## ABS CEMENTS



#60720 shown



### Multi-Purpose - Milky, Medium Body, Fast Set Cement

- Formulated for use with PVC, CPVC and ABS pipe with opaque white finish.
- For use with PVC, CPVC and ABS Schedule 40 and 80, up to 6" diameter interference fit.
- Meets ASTM D2564, D2235, F493, California SCAQMD 1168/316A.
- Check with local codes and jurisdiction for acceptability.

Product No.	Size	Description	Ctn. Qty.
60703	4 oz.	Multi-Purpose - Milky - Dauber In Cap	12
60713	8 oz.	Multi-Purpose - Milky - Dauber In Cap	12
60715	16 oz.	Multi-Purpose - Milky - Jumbo Dauber In Cap	12
60720	32 oz.	Multi-Purpose - Milky - Jumbo Dauber In Cap	12

## UNI-WELD SERIES PVC CEMENTS



#1236S shown



PW-DWV-SW

### PVC 1200 Series Medium Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1256S	8 oz.	PVC Medium Clear	24
1246S	16 oz.	PVC Medium Clear	24
1236S	32 oz.	PVC Medium Clear	12
1224	Gallon	PVC Medium Clear	6



#1536S shown



PW-DWV-SW

### PVC 1500 Series Heavy Duty Clear Cement

- Heavy duty clear cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Thick formula fills gaps in large diameter pipe, pipe fitting and loose fitting joints.
- Recommended for potable water, pressure pipe, conduit and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1546S	16 oz.	PVC Heavy Duty Clear	24
1536S	32 oz.	PVC Heavy Duty Clear	12
1524	Gallon	PVC Heavy Duty Clear	6



#1636S shown



PW-DWV-SW

### PVC 1600 Series Medium Gray Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1636S	32 oz.	PVC Medium Gray	12
1624	Gallon	PVC Medium Gray	6

# UNI-WELD SERIES PVC CEMENTS



#1736S shown



PW-DWV-SW

## PVC 1700 Series Heavy Duty Gray Cement

- Heavy duty gray cement for use on all schedules and classes of PVC pipe and fittings up to 12" diameter with interference fit, up to 18" for non-pressure.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Thick formula fills gaps in large diameter pipe and pipe and fittings, loose fitting joints.
- Recommended for water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1746S	16 oz.	PVC Heavy Duty Gray	24
1736S	32 oz.	PVC Heavy Duty Gray	12
1724	Gallon	PVC Heavy Duty Gray – Wide Mouth Can	6



#1836S shown



PW-DWV-SW

## PVC 1800 Series Super 30® Extra Heavy Body Gray Cement

- Extra heavy-bodied medium-setting gray cement for use on PVC pipe and fittings up to 30" diameter.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Builds up for large diameter installation to fill gaps.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Formulated for quick installation.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
1836S	32 oz.	Extra Heavy Duty Gray	12
1824	Gallon	Extra Heavy Duty Gray – Wide Mouth Can	6



#2236S shown



PW-DWV-SW

## PVC 2200 Series Regular Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Sets up quickly.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2266S	4 oz.	PVC Regular Clear	24
2256S	8 oz.	PVC Regular Clear	24
2246S	16 oz.	PVC Regular Clear	24
2236S	32 oz.	PVC Regular Clear	12
2224	Gallon	PVC Regular Clear	6

## UNI-WELD SERIES PVC CEMENTS



#2636S shown



PW-DWV-SW

### PVC 2600 Series Polar-Weld™ All Weather Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Formulated for fast initial set-up at temperatures down to -15°F to 110°F / -26°C to 43°C.
- No primer needed on non-pressure DWV, where local codes permit.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2656S	8 oz.	Polar-Weld PVC All Weather	24
2646S	16 oz.	Polar-Weld PVC All Weather	24
2636S	32 oz.	Polar-Weld PVC All Weather	12
2624	Gallon	Polar-Weld PVC All Weather	6



#2836S shown



PW-DWV-SW

### PVC 2800 Series Regular Clear Fast Set Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Sets up quickly.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2866S	4 oz.	PVC Regular Clear Fast Set	24
2856S	8 oz.	PVC Regular Clear Fast Set	24
2846S	16 oz.	PVC Regular Clear Fast Set	24
2836S	32 oz.	PVC Regular Clear Fast Set	12
2824	Gallon	PVC Regular Clear Fast Set	6

## UNI-WELD SERIES CPVC, ABS & MULTI-PURPOSE CEMENTS



#3236S shown



PW-DWV-SW

### CPVC 3200 Series Medium Orange Cement

- Medium-bodied orange cement for use on CPVC pipe and fittings up to 6" diameter.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for hot and cold potable water pressure pipe.
- Meets ASTM F493.

Product No.	Size	Description	Ctn. Qty.
3256S	8 oz.	CPVC Medium Orange	24
3246S	16 oz.	CPVC Medium Orange	24
3236S	32 oz.	CPVC Medium Orange	12

## UNI-WELD SERIES CPVC, ABS & MULTI-PURPOSE CEMENTS



#6236S shown



### 6200 Series Multi-Purpose Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC, CPVC and ABS pipe and fittings up to 2" diameter with interference fit.
- Recommended for potable water, pressure pipe and DWV.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2564, D2235 and F493.

Product No.	Size	Description	Ctn. Qty.
6266S	4 oz.	Multi-Purpose Regular Clear	24
6256S	8 oz.	Multi-Purpose Regular Clear	24
6246S	16 oz.	Multi-Purpose Regular Clear	24
6236S	32 oz.	Multi-Purpose Regular Clear	12



#4436S shown



### ABS 4400 Series Medium Black Cement

- Medium-bodied black cement for use on all schedules and classes of ABS pipe and fittings up to 6" diameter with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- For all non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235.

Product No.	Size	Description	Ctn. Qty.
4466S	4 oz.	ABS Medium Black	24
4456S	8 oz.	ABS Medium Black	24
4446S	16 oz.	ABS Medium Black	24
4436S	32 oz.	ABS Medium Black	12

## UNI-WELD SERIES PRIMERS & CLEANERS



#7336S shown



### 7300 Series All Purpose Clear Cleaner

- Clear cleaner for ABS, PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Flows freely and evaporates quickly.
- Fast acting cleaner removes surface dirt, grease and grime.
- All schedules and all diameters.

Product No.	Size	Description	Ctn. Qty.
7366S	4 oz.	Clear Cleaner	24
7356S	8 oz.	Clear Cleaner	24
7346S	16 oz.	Clear Cleaner	24
7336S	32 oz.	Clear Cleaner	12
7324	Gallon	Clear Cleaner	6



## UNI-WELD SERIES PRIMERS &amp; CLEANERS



#8036S shown



## 8000 Series Prime-Tite™ Blue Primer – NSF Listed

- Blue-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Formulated to work with all "TITE" products.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
8046S	16 oz.	Prime-Tite Blue Primer	24
8036S	32 oz.	Prime-Tite Blue Primer	12



#8736S shown



## 8700 Series Purple Primer – NSF Listed

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- For use in areas where plumbing code calls for verification that a primer has been used.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.

Product No.	Size	Description	Ctn. Qty.
8766S	4 oz.	Purple Primer	24
8756S	8 oz.	Purple Primer	24
8746S	16 oz.	Purple Primer	24
8736S	32 oz.	Purple Primer	12
8724	Gallon	Purple Primer	6



#8836S shown



## 8800 Series Purple Primer/Cleaner

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Less aggressive than clear primer and purple primer.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.

Product No.	Size	Description	Ctn. Qty.
8836S	32 oz.	Purple Primer/Cleaner	12
8824	Gallon	Purple Primer/Cleaner	6



## UNI-WELD SERIES PRIMERS & CLEANERS



#9336S shown



### 9300 Series Clear Primer – NSF Listed

- A clear aggressive primer for use on PVC and CPVC.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1171/M24 or BAAQMD Method 40 and various environmental requirements.
- Removes surface dirt, grease and grime as well as softens the pipe surface to allow a fast, secure solvent weld.
- All schedules and all diameters.
- Meets ASTM F656.

Product No.	Size	Description	Ctn. Qty.
9366S	4 oz.	Clear Primer – NSF Listed	24
9356S	8 oz.	Clear Primer – NSF Listed	24
9346S	16 oz.	Clear Primer – NSF Listed	24
9336S	32 oz.	Clear Primer – NSF Listed	12
9324	Gallon	Clear Primer – NSF Listed	6

## “TITE SERIES” CEMENTS



#2036S shown



### PVC 2000 Series Plumb-Tite™ Medium “Hot” Blue Cement

- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2066S	4 oz.	PVC Plumb-Tite Medium “Hot” Blue	24
2056S	8 oz.	PVC Plumb-Tite Medium “Hot” Blue	24
2046S	16 oz.	PVC Plumb-Tite Medium “Hot” Blue	24
2036S	32 oz.	PVC Plumb-Tite Medium “Hot” Blue	12
2024	Gallon	PVC Plumb-Tite Medium “Hot” Blue	6



#2346S shown



### PVC 2300 Series Pool-Tite™ Medium Blue “Hot” Cement

- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2366S	4 oz.	PVC Pool-Tite Medium “Hot” Blue	24
2356S	8 oz.	PVC Pool-Tite Medium “Hot” Blue	24
2346S	16 oz.	PVC Pool-Tite Medium “Hot” Blue	24
2336S	32 oz.	PVC Pool-Tite Medium “Hot” Blue	12
2324	Gallon	PVC Pool-Tite Medium “Hot” Blue	6

# “TITE SERIES” CEMENTS



#2936S shown



## PVC 2900 Series Pool-Clear™ Medium Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Specially formulated for use with flexible and rigid piping systems.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2946S	16 oz.	PVC Pool-Clear Medium Clear	24
2936S	32 oz.	PVC Pool-Clear Medium Clear	12



#2436S shown



## PVC 2400 Series Turf-Tite™ Medium “Hot” Blue Cement

- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2466S	4 oz.	PVC Turf-Tite Medium “Hot” Blue	24
2456S	8 oz.	PVC Turf-Tite Medium “Hot” Blue	24
2446S	16 oz.	PVC Turf-Tite Medium “Hot” Blue	24
2436S	32 oz.	PVC Turf-Tite Medium “Hot” Blue	12
2424	Gallon	PVC Turf-Tite Medium “Hot” Blue	6



#2736S shown



## PVC 2700 Series Multi-Tite™ Medium Blue “Hot” Solvent Cement

- Medium-bodied blue colored cement for use on PVC and CPVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
2766S	4 oz.	PVC Multi-Tite Medium “Hot” Blue	24
2756S	8 oz.	PVC Multi-Tite Medium “Hot” Blue	24
2746S	16 oz.	PVC Multi-Tite Medium “Hot” Blue	24
2736S	32 oz.	PVC Multi-Tite Medium “Hot” Blue	12

## "TITE SERIES" CEMENTS



#24436S shown



PW-DWV-SW

### PVC Spa-Tite™ Heavy Duty "Hot" Blue Cement

- Heavy-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 12" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Specially formulated for use with flexible and rigid piping systems.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
24436S	32 oz.	PVC Spa-Tite Heavy Duty Blue	12



#24336S shown



PW-DWV-SW

### PVC Spa-Tite™ Heavy Duty "Hot" Clear Cement

- Heavy-bodied clear cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 12" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- Specially formulated for use with flexible and rigid piping systems.
- Very fast setting cement formulated for wet conditions schedules and classes of flexible and rigid PVC pipe and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for all grades and types of PVC pipe and fittings potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
24336S	32 oz.	PVC Spa-Tite Heavy Duty Clear	12



#3036S shown



PW-DWV-SW

### PVC 3000 Series Well-Tite™ Medium "Hot" Blue Cement

- Medium-bodied blue colored cement for use on all schedules and classes of flexible and rigid PVC pipe and fittings up to 6" with interference fit.
- Lo-V.O.C. Solvent Cement meets California South Coast Air Quality Management District (SCAQMD) 1168/316A or BAAQMD Method 40 and various environmental requirements.
- No primer needed on non-pressure DWV, where local codes permit.
- Very fast setting cement formulated for wet conditions and/or quick pressurization and fast installation.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Recommended for potable water, pressure pipe and DWV.
- Meets ASTM D2564.

Product No.	Size	Description	Ctn. Qty.
3046S	16 oz.	PVC Well-Tite Medium "Hot" Blue	24
3036S	32 oz.	PVC Well-Tite Medium "Hot" Blue	12
3024	Gallon	PVC Well-Tite Medium "Hot" Blue	6

# PLASTI-WELD SERIES PVC CEMENTS



#30366S shown



## 303 PVC Series Regular Clear Cement

- Regular-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 4" for Sch. 40 and up to 2" for Sch. 80.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
30366S	4 oz.	PVC Regular Clear	24
30356S	8 oz.	PVC Regular Clear	24



#40336S shown



## PVC 403 Series Medium Gray Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
40336S	32 oz.	PVC Medium Gray	12
40324	Gallon	PVC Medium Gray	6



#40436S shown



## PVC 404 Series Medium Clear Cement

- Medium-bodied clear cement for use on all schedules and classes of PVC pipe and fittings up to 6" diameter with interference fit.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
40456S	8 oz.	PVC Medium Clear	24
40446S	16 oz.	PVC Medium Clear	24
40436S	32 oz.	PVC Medium Clear	12

## PLASTI-WELD SERIES PRIMERS & CLEANERS



#80336S shown



### 803 Series Clear Cleaner

- Clear cleaner for ABS, PVC and CPVC pipe and fittings.
- Fast acting cleaner removes surface dirt, grease and grime.
- Meets California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
80336S	32 oz.	Clear Cleaner	12
80324	Gallon	Clear Cleaner	6



#90346S shown



### 903 Series Purple Primer – NSF Listed

- Purple-tinted aggressive primer for use on PVC and CPVC pipe and fittings.
- For use in areas where plumbing code calls for verification that a primer has been used.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
90346S	16 oz.	Purple Primer	24
90336S	32 oz.	Purple Primer	12
90324	Gallon	Purple Primer	6





## MULTI-PURPOSE CEMENTS



#018030-12 shown



### MP-6 Multi-Purpose Milky Clear Cement

- For ABS, PVC and CPVC pipe and fittings up to 6"
- Medium-bodied, medium set, milky clear cement for use on all ABS, PVC and CPVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets performance requirements of ASTM D2235, D2564 & F493, California SCAQMD 1168/316A.
- Always check local codes for acceptability of this product.

Product No.	Size	Description	Ctn. Qty.
018000-24	4 oz.	MP-6 Multi-Purpose	24
018010-24	8 oz	MP-6 Multi-Purpose	24
018020-12	16 oz	MP-6 Multi-Purpose	12
018030-12	32 oz.	MP-6 Multi-Purpose	12

## PVC CEMENTS



#018130-12 shown



PW-DWV-SW

### PVC P-4 Regular-Bodied Clear Cement

- For PVC pipe and fittings up to 4".
- Regular-bodied, fast set clear cement for use on PVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018100-6	4 oz.	PVC Regular Bodied Clear	6
018100-24	4 oz	PVC Regular Bodied Clear	24
018110-24	8 oz	PVC Regular Bodied Clear	24
018120-12	16 oz	PVC Regular Bodied Clear	12
018130-12	32 oz.	PVC Regular Bodied Clear	12
018140	1 Gallon	PVC Regular Bodied Clear	6



#018180-12 shown



PW-DWV-SW

### PVC P-6 Medium-Bodied Clear Cement

- For PVC pipe and fittings up to 6".
- Medium-bodied, medium set clear cement for use on PVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018150-24	4 oz.	PVC Medium Bodied Clear	24
018160-24	8 oz	PVC Medium Bodied Clear	24
018170-12	16 oz	PVC Medium Bodied Clear	12
018180-12	32 oz	PVC Medium Bodied Clear	12
018190	1 Gallon	PVC Medium Bodied Clear	6



#018230-12 shown



PW-DWV-SW

### PVC P-12 Heavy-Bodied Clear Cement

- For PVC pipe and fittings up to 12".
- Heavy-bodied, medium set clear cement for use on PVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018200-24	4 oz.	PVC Heavy-Bodied Clear	24
018210-24	8 oz	PVC Heavy-Bodied Clear	24
018220-12	16 oz	PVC Heavy-Bodied Clear	12
018230-12	32 oz	PVC Heavy-Bodied Clear	12
018240	1 Gallon	PVC Heavy-Bodied Clear	6

## PVC CEMENTS



#018280-12 shown



PW-DWV-SW

### PVC P-12G Heavy-Bodied Clear Cement

- For PVC pipe and fittings up to 12".
- Heavy-bodied, medium set gray cement for use on PVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018270-12	16 oz	PVC Heavy Bodied Clear	12
018280-12	32 oz	PVC Heavy Bodied Clear	12
018290	1 Gallon	PVC Heavy Bodied Clear	6

## SPECIAL CONDITIONS PVC CEMENTS



#018330-12 shown



PW-DWV-SW

### PVC All Temp, All Weather Clear Cement

- For PVC pipe and fittings up to 6".
- Medium-bodied, very fast set clear cement for use on PVC pipe and fittings.
- Recommended application temperature -15°F to 110°F / -26°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018320-12	16 oz	PVC All Temp, All Weather Clear	12
018330-12	32 oz	PVC All Temp, All Weather Clear	12
018340	1 Gallon	PVC All Temp, All Weather Clear	6



#018430-12 shown



PW-DWV-SW

### PVC Wet Set, Wet Conditions Hot Blue Cement

- For PVC pipe and fittings up to 6".
- Medium-bodied, very fast setting blue cement for use on PVC pipe and fittings.
- Recommended application temperature -15°F to 110°F / -26°C to 43°C.
- Meets ASTM D2564, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018400-6	4 oz	PVC Wet Set, Wet Conditions Hot Blue	6
018400-24	4 oz	PVC Wet Set, Wet Conditions Hot Blue	24
018410-24	8 oz	PVC Wet Set, Wet Conditions Hot Blue	24
018420-12	16 oz	PVC Wet Set, Wet Conditions Hot Blue	12
018430-12	32 oz	PVC Wet Set, Wet Conditions Hot Blue	12
018440	1 Gallon	PVC Wet Set, Wet Conditions Hot Blue	6



## ABS CEMENTS



#018530-12 shown



DWV-SW

### ABS A-6 Black Cement

- For ABS pipe and fittings up to 6".
- Medium-bodied, medium set black cement on ABS pipe and fittings.
- Recommended for non-pressure applications.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM D2235, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018500-24	4 oz.	ABS Medium-Bodied Black	24
018510-24	8 oz	ABS Medium-Bodied Black	24
018520-12	16 oz	ABS Medium-Bodied Black	12
018530-12	32 oz	ABS Medium-Bodied Black	12
018540	1 Gallon	ABS Medium-Bodied Black	6

## CPVC CEMENTS



#018730-12 shown



PW-DWV-SW

### CPVC C-4 Regular Bodied Orange Cement

- For CPVC pipe and fittings up to 4".
- Regular-bodied, fast set orange cement for use on CPVC pipe and fittings.
- Recommended application temperature 40°F to 110°F / 4°C to 43°C.
- Meets ASTM F493 & D2846, California SCAQMD 1168/316A.

Product No.	Size	Description	Ctn. Qty.
018700-6	4 oz.	CPVC Regular-Bodied Orange	6
018700-24	4 oz	CPVC Regular-Bodied Orange	24
018710-24	8 oz	CPVC Regular-Bodied Orange	24
018720-12	16 oz	CPVC Regular-Bodied Orange	12
018730-12	32 oz	CPVC Regular-Bodied Orange	12

## PRIMERS & CLEANERS



#019030-12 shown



PW-DWV-SW

### Clear Primer

- For PVC & CPVC pipe and fittings.
- Professional grade clear primer for use on CPVC and PVC pipe and fittings.
- Removes surface dirt, grease and grime, as well as softens the pipe surface to allow a fast, secure solvent weld.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
019000-24	4 oz.	Professional Grade Clear Primer	24
019010-24	8 oz	Professional Grade Clear Primer	24
019020-12	16 oz	Professional Grade Clear Primer	12
019030-12	32 oz	Professional Grade Clear Primer	12
019040	1 Gallon	Professional Grade Clear Primer	6

## PRIMERS & CLEANERS



#019080-12 shown



PW-DWV-SW

### Purple Primer

- For PVC & CPVC pipe and fittings.
- Professional grade purple primer for use on CPVC and PVC pipe and fittings.
- Removes surface dirt, grease and grime, as well as softens the pipe surface to allow a fast, secure solvent weld.
- Meets ASTM F656, California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
019050-6	4 oz	Professional Grade Purple Primer	6
019050-24	4 oz	Professional Grade Purple Primer	24
019060-24	8 oz	Professional Grade Purple Primer	24
019070-12	16 oz	Professional Grade Purple Primer	12
019080-12	32 oz	Professional Grade Purple Primer	12
019090	1 Gallon	Professional Grade Purple Primer	6



#019130-12 shown



### Pipe Cleaner

- For ABS, PVC & CPVC pipe and fittings.
- All purpose clear cleaner for ABS, PVC and CPVC pipe and fittings.
- Fast acting cleaner removes surface dirt, grease and grime from the pipe surface.
- Apply sparingly to ABS pipe and fittings.
- Meets California SCAQMD 1171/M24.

Product No.	Size	Description	Ctn. Qty.
019100-6	4 oz	All Purpose Clear Cleaner	6
019100-24	4 oz	All Purpose Clear Cleaner	24
019110-24	8 oz	All Purpose Clear Cleaner	24
019120-12	16 oz	All Purpose Clear Cleaner	12
019130-12	32 oz	All Purpose Clear Cleaner	12
019140	1 Gallon	All Purpose Clear Cleaner	6